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D4640-11**Job Sheet 195184****Part No:** D4640-11**Job Qty:** 1 pcs**Part Name:** Floor Protector**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/15/19**Job Tracking No:****Due Date:** 5/20/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV D SHEET 6 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	5/20/19	5/20/19	0.00	0.22	Waterjet - Flow		2019/05/27
110	QC 2	1 pcs	5/20/19	5/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2019/05/27
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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https://www.plexonline.com/0904f6ed-dbf4-4700-af39-553fe586e97e/Plexus_Control/Report_View/2.asp?URL=../Part/Job_Sheet.asp&Report=True... 2/3

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	5/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	MAY 28 2019
				QC 21 - SA - 53	DAS 70 9-89
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	16 sf (16 ea)	100-Waterjet - Flow - 1	8554824	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MLEXS.093-F6006-07	16	1,227	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order: 195184
Description: Floor Protector		Part Number: D4640-11
Inspection Dwg: D4640	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/-0.030	3.50			Type	
25.42	+/-0.030	25.42			VDC-02	
27.86	+/-0.030	27.80				
31.36	+/-0.030	31.40				
49.96	+/-0.030	49.99				
53.46	+/-0.030	53.46				
55.90	+/-0.030	55.90				
62.11	+/-0.030	62.12				
63.61	+/-0.030	63.60				
73.08	+/-0.030	73.00				
76.55	+/-0.010	76.55				
78.05	+/-0.030	78.00				
80.80	+/-0.030	80.85				
0.88	+/-0.030	0.88				
4.21	+/-0.030	4.21				
5.02	+/-0.030	5.02				
8.59	+/-0.030	8.60				
10.65	+/-0.030	10.65				
14.22	+/-0.030	14.25				
15.03	+/-0.030	15.00				
17.62	+/-0.030	17.65				
0.37	+/-0.030	0.35				
1.84	+/-0.030	1.84				
3.67	+/-0.030	3.65				
3.76	+/-0.030	3.76				
4.59	+/-0.030	4.59				
8.59	+/-0.030	8.60				
10.65	+/-0.030	10.65				
14.64	+/-0.030	14.60				
15.48	+/-0.030	15.50				
15.57	+/-0.030	15.60				
17.40	+/-0.030	17.40				
18.87	+/-0.030	18.90				
19.24	+/-0.030	19.20				
0.093	+/-0.010	0.094				

Measured by: JRB	Audited by: DAS 40	Preliminary Approval:
Date: 05/27/19	Date: MAY 28 2019	Date:

Rev	Date	Change	Revised by	Approved
A	12.09.26	New Issue	KJ	
B	13.02.27	Dwg Rev updated	KJ	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S184200



Part: D4640-11

Job No: 195184

Serial No/Batch: S184200

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/27/19